

TITLE

MAINTAIN PROD ISSUE MANUAL (W30)

NO SESSION/DIAGRAM INSTRUCTIONS

Order	Transaction Type	Order Type	Ship-From	Ship-to
JSC Production (Manual) ITT000107	1 Receipt	W23 PROD RCPT AUTO NO INSPECT	Warehouse PHN16	Warehouse PHN13
JSC Production (Manual) ITT000107	2 Issue	W30 PROD ISSUE	Warehouse PHN16	Warehouse PHN13
JSC Production (Manual) ITT000107	3 Receipt	W23 PROD RCPT AUTO NO INSPECT	Warehouse PHN16	Warehouse PHN13
JSC Production (Manual) MPA000001	1 Issue	W30 PROD ISSUE	Warehouse PHN11	Warehouse PHN13
JSC Production (Manual) MPA000002	1 Issue	W30 PROD ISSUE	Warehouse PHN11	Warehouse PHN13
JSC Production (Manual) MPA000003	1 Issue	W30 PROD ISSUE	Warehouse PHN11	Warehouse PHN13
JSC Production (Manual) MPA000004	1 Issue	W30 PROD ISSUE	Warehouse PHN11	Warehouse PHN13
JSC Production (Manual) MPA000005	1 Issue	W30 PROD ISSUE	Warehouse PHN11	Warehouse PHN13
JSC Production (Manual) MPA000006	1 Issue	W30 PROD ISSUE	Warehouse PHN11	Warehouse PHN13
JSC Production (Manual) MPA000007	1 Issue	W30 PROD ISSUE	Warehouse PHN11	Warehouse PHN13
JSC Production (Manual) MPA000008	1 Issue	W30 PROD ISSUE	Warehouse PHN11	Warehouse PHN13
JSC Production (Manual) MPA000009	1 Issue	W30 PROD ISSUE	Warehouse PHN11	Warehouse PHN13
JSC Production (Manual) MPA000010	1 Issue	W30 PROD ISSUE	Warehouse PHN11	Warehouse PHN13
JSC Production (Manual) MPA000011	1 Issue	W30 PROD ISSUE	Warehouse PHN11	Warehouse PHN13
JSC Production (Manual) MPA000012	1 Issue	W30 PROD ISSUE	Warehouse PHN11	Warehouse PHN13

**1.0 Maintain Warehousing Order:**  
Warehousing\ Orders\ Orders

A. Click this icon to create new warehouse order.

Order: JSC Production (Manual) 1

Transaction Type: Issue

Ship-From: 888 Warehouse PHN15  
Ship-To: 888 Work Center M85001

Address: PHN000001 PHN Industry Sdn. Bhd.

Delivery Date: 30/7/2021 08:00

Order Information:  
Series: PRI Production Issue  
Order Type: W30 PROD ISSUE  
Office: M85001 ASSEMBLY SECTION

B. Select “JSC Production (Manual)” in the “Order” list down menu.

C. Next, insert the “Ship-From Code”, “Ship-To Code”, “Delivery Date” and “Receipt Date” field.

D. Insert “PRI” in the “Series” field and “W30” in the “Order Type” field.

E. Then click “Save”.

Order Line	Item	Serial Number	Lot	Ordered Quantity	Ordered Quantity in Inventory Unit	Shipped Quantity in Inventory Unit	Order Group	Specification	Line Status	Blocked	
1	104004A			20.0000	Pts	20.0000	Pts	0.0000	Pts	Planned	

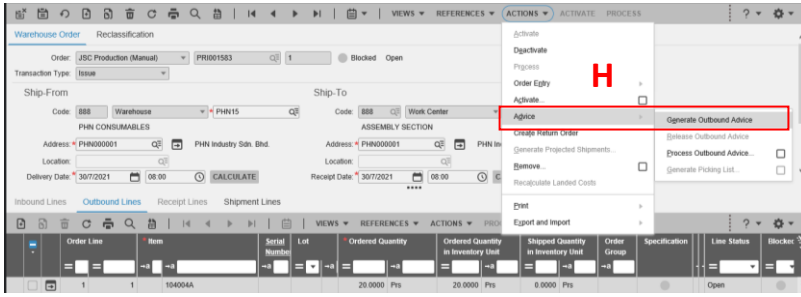
F. Click this icon to insert new line. Then, insert the item in “Item” field and “Quantity” in the “Ordered Quantity” field.

For item that require the lot no, select the lot no in the “Lot” field.

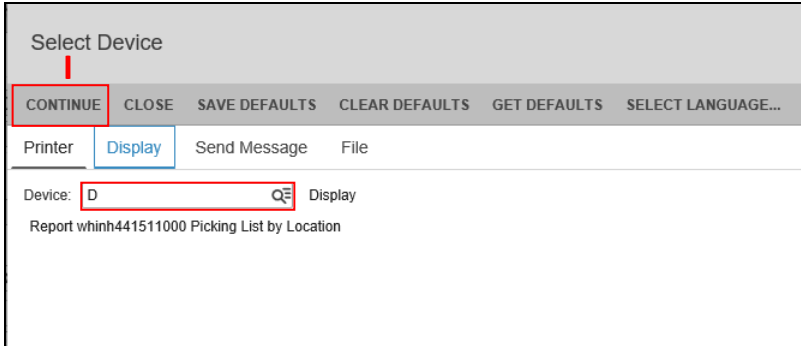
The warehouse order line is in “Planned” status.

Order Line	Item	Serial Number	Lot	Ordered Quantity	Ordered Quantity in Inventory Unit	Shipped Quantity in Inventory Unit	Order Group	Specification	Line Status	Blocked	
1	104004A			20.0000	Pts	20.0000	Pts	0.0000	Pts	Open	

G. Then click “Activate”. Now the warehouse order line status is “Open”.



H. Go to “Actions”, select “Advice” and “Generate Outbound Advice”.



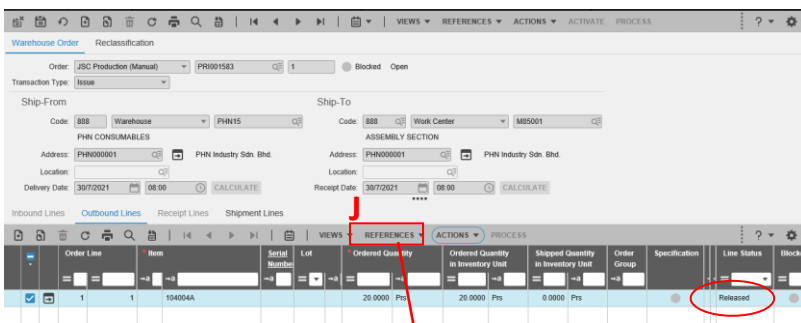
I. Insert D in “Device” field and click “Continue”.

Date : 30-07-21 [01:43 : Asi] Picking List by Location Page : 1  
 PHN Industry Sdn. Bhd. Original Company : 888

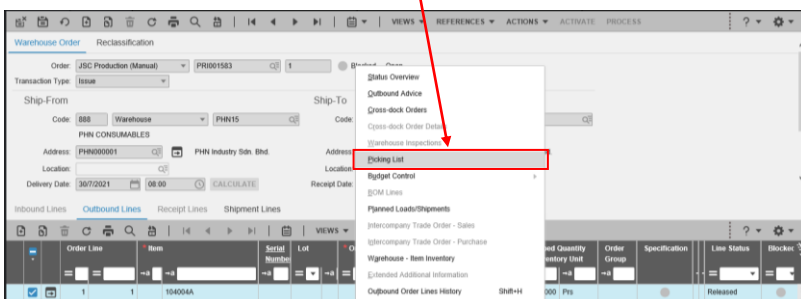
Picking Seq	From Storage Zone Location	To Work Center	Item Description Lot	Inventory Date	Eff Unit Package Def Revision	Quantity (Storage Unit)	Picked Quantity
5		M85001	104004A COTTON GLOVE	31-12-20 08:00:00	0	1.0000 Doz 12.0000 Pcs	
10		M85001	104004A COTTON GLOVE	31-12-20 08:00:00	0	8.0000 Pcs	

Run : O20210730000 Automatic saadiah 073021014104  
 Picking Mission : 1  
 Warehouse : PHN15 PHN CONSUMABLES

The display browser displays the Picking List by Location report.



J. The order line status is no “Released”. Next, go to “References” and select Picking List.



Run: O20210730000 Automatic saadiah 073021014104  
 Warehouse: PHN15 PHN CONSUMABLES  
 Mission: 1

Sequence	Item	Serial Number	Lot	Inventory Date	Pack Defn	Advised Quantity	Advised Quantity in Inventory Unit	To Locat	Order	Order Line
5	104004A		31/12/21	08.00	Doz	1.0000	12.0000	Prs	JSC Production (Manual)	PRI001583 1 1 1
10	104004A		31/12/21	08.00	Prs	8.0000	8.0000	Prs	JSC Production (Manual)	PRI001583 1 1 1

**K.** New session of **Picking List** will be open and click **“Pick Mission”**.

Run: O20210730000 Automatic saadiah 073021014104  
 Warehouse: PHN15 PHN CONSUMABLES  
 Mission: 1

Pack Defn	Advised Quantity	Advised Quantity in Inventory Unit	To Locat	Order	Order Line	BOM Line	Picked
	1.0000	12.0000	Prs	JSC Production (Manual)	PRI001583 1 1 1	0	0
	8.0000	8.0000	Prs	JSC Production (Manual)	PRI001583 1 1 1	0	0

**L.** The success picking list will update to **Picked**. Close the session.

Warehouse Order Reclassification  
 Order: JSC Production (Manual) PRI001583 1 Blocked Shipped  
 Transaction Type: Issue

Ship-From: Code: 888 Warehouse: PHN15  
 Ship-To: Code: 888 Work Center: M55001

PHN CONSUMABLES PHN Industry Sdn. Bhd. Address: PHN000001  
 ASSEMBLY SECTION PHN Industry Sdn. Bhd. Address: PHN000001

Delivery Date: 30/7/2021 08.00 CALCULATE Receipt Date: 30/7/2021 08.00 CALCULATE

Order Line	Item	Serial Number	Lot	Ordered Quantity	Ordered Quantity in Inventory Unit	Shipped Quantity in Inventory Unit	Order Group	Specification	Line Status	Blocked
1	104004A			20.0000	20.0000	20.0000	Prs		Shipped	

**The production issue is now completely Shipped and transaction is successful.**